



INSTALLATION INSTRUCTIONS

57-2524-2

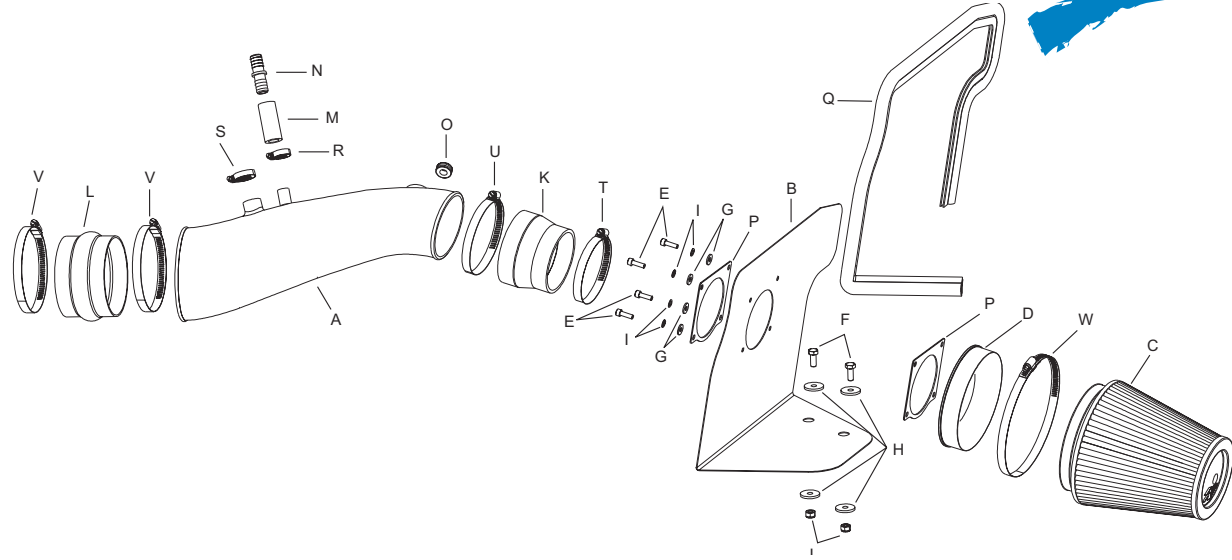
Ford

99-02 F-Series Super Duty

2000-02 Excursion

V10-6.8L

NOTE: This kit was not designed to fit vehicles with a body lift.



TOOLS NEEDED:

- | | |
|------------------------|-------------|
| Flat Blade Screwdriver | Ratchet |
| 10mm Socket | 13mm Socket |
| 13mm Wrench | Drill |
| 11/16" Drill Bit | |

PARTS LIST:

Desc.	Part #	QTY.	Desc.	Part #	QTY.	Desc.	Part #	QTY.
A Intake Tube	08770	1	F Hex Bolt	07787	2	K Stepped Hose	08050	1
B Heat Shield	07416	1	G Flat Washer	08275	4	L Hump Hose	08695	1
C Filtercharger® Element	RF-1044	1	H Fender Washer	08130	4	M Vent Hose	08692	1
D Adapter	08785	1	I Wave Washer	08174	4	N Hose Mender	08040	1
E Allen Bolt	07852	4	J Nylock Nut	07542	2	O Grommet	08092	1
						P Gasket	09984	2
						Q Trim Seal 50"L	102481	1
						R Hose Clamp #8	08410	1
						S Hose Clamp #16	08427	1
						T Hose Clamp #56	08620	1
						U Hose Clamp #64	08648	1
						V Hose Clamp #72	08671	2
						W Hose Clamp #104	08697	1

TO START:

1. Turn the ignition OFF and disconnect the vehicle's negative battery cable.



2. On models equipped with an external air temperature sensor, disconnect the air temperature sensor electrical connection.



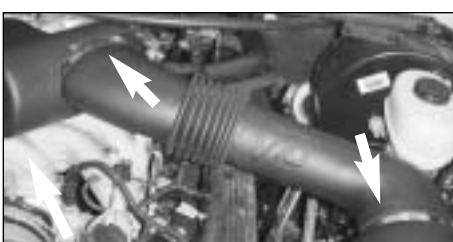
3. Detach the mass air sensor wiring harness from the inner fender apron.



4. Disconnect the secondary mass air sensor electrical connection.



5. Detach the idle air control and PCV lines from the stock intake tube.



6. Loosen the hose clamps on the intake tube at the air cleaner and throttle body.



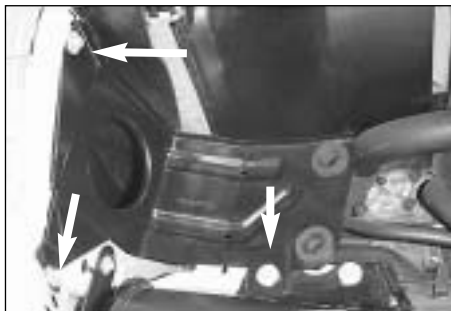
7. Remove the stock intake tube.



8. Remove the throttle body cover from the throttle body as it will not be reused.



9. Pull upward firmly and remove the air cleaner.



10. Loosen and remove the three bolts that retain the air cleaner mounting bracket.



11. Remove the air cleaner mounting bracket.



12. Loosen and remove the bolt that retains the evaporative canister mounting bracket.



13. Loosen the two bolts that retain the evaporative canister mounting bracket to the inner fender.



14. Remove the two clip nuts from the evaporative canister bracket lower mounting point.

Note: The clip nuts will not be reused.



15. Disassemble the air cleaner assembly.



16. Using a flat blade screwdriver, push in and release the four clips that retain the mass air sensor retaining plate.



17. Pull the rubber boot away from the air cleaner.



18. Disconnect the primary mass air sensor electrical connection.



19. Loosen and remove the bolts that secure the mass air sensor to its retaining plate.



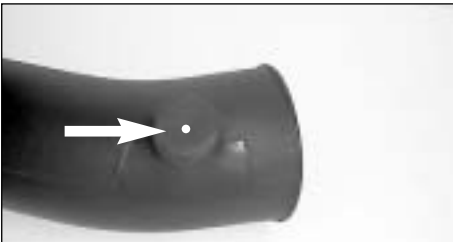
20. Assemble the mass air sensor, heat shield and adapter using the gaskets and hardware provided.



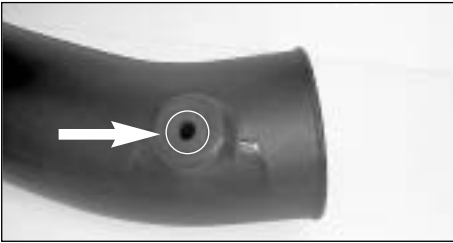
21. Install the trim seal onto the heat shield as shown.



22. On models equipped with an external air temperature sensor, remove the air temperature sensor from the stock intake tube.



23. On models equipped with an external air temperature sensor, drill out the drill point in the K&N intake tube using a 11/16" drill bit.



24. On models equipped with an external air temperature sensor, insert the grommet into the hole drilled in the K&N intake tube.



25. On models equipped with an external air temperature sensor, insert the air temperature sensor into the grommet.



26. Install the hump hose onto the intake tube and tighten the hose clamp.



27. Install the stepped hose onto the flange of the mass air sensor and tighten hose clamp.



28. Lift up on the evaporative canister mounting bracket and install the heat shield.



29. Install the provided hardware to retain the heat shield.
Note: Do not tighten completely at this time.



30. Install the intake tube.



31. Tighten the hose clamp on the hump hose at the throttle body.



32. Tighten the hose clamp on the stepped hose at the mass air sensor.



33. Position the heat shield for best alignment and tighten the hardware that retains it.



34. Tighten the two bolts that retain the evaporative canister mounting bracket to the inner fender.



35. Attach the idle air control line to the large vent fitting on the intake tube



36. Attach the vent hose provided to the small vent fitting on the intake tube.



37. Connect the PCV line to the vent hose using the hose mender provided.



38. Reconnect the primary mass air sensor electrical connection.



39. Reconnect the secondary mass air sensor electrical connection and reattach the wiring harness retaining clip to the inner fender apron.



40. On models equipped with an external air temperature sensor, reconnect the air temperature sensor electrical connection.



41. Install the Filtercharger element and tighten the hose clamp.

42. Reconnect the vehicle's negative battery cable. Double check to make sure everything is tight and properly positioned before starting the vehicle.

43. The C.A.R.B. exemption sticker, (attached), must be visible under the hood so that an emissions inspector can see it when the vehicle is required to be tested for emissions. California requires testing every two years, other states may vary.

44. It will be necessary for all FIPK's to be checked periodically for realignment, clearance and tightening of all connections. Failure to follow the above instructions or proper maintenance may void warranty.

ROAD TESTING:

1. Start the engine with the transmission in neutral or park, and the parking brake engaged. Listen for air leaks or odd noises. For air leaks secure hoses and connections. For odd noises, find cause and repair before proceeding. This kit will function identically to the factory system except for being louder and much more responsive.

2. Test drive the vehicle. Listen for odd noises or rattles and fix as necessary.

3. If road test is fine, you can now enjoy the added power and performance from your kit.

4. K&N suggests checking the Filtercharger element periodically for excessive dirt build-up. When the element becomes covered in dirt (or once a year), service it according to the instructions on the Recharger service kit that is included in this kit.